Drop forged steel, hardened - tempered, then chrome plated. Supplied in fabric backed vinyl roll.

Metric sizes: 6mm, 7mm, 8mm, 9mm, 10mm, 11mm 12mm, 13mm, 14mm, 17mm, 19mm,
22mm
English sizes: 1/4", 5/16", 3/8", 7/16", 1/2", 9/16", 5/8", 11/16",3/4",
13/16", 7/8", 1"