Complete with die heads, 1/2" - 2" pipe holder vise, 1 1/2" - 2" adapter and ABS case. Threading speed 15-25 rpm, reverse 60 rpm. Mechanical reverse allows motor to turn in one direction only. Easy access to motor brush area. Light weight threader weighs only 6 kgs. CSA approved. 1/2", 3/4", 1", 1 1/4", 1 1/2", 2" Die Heads Included